

# MWF-PLUS NT SEV 59

NEAT/PURE METALWORKING FLUIDS

325409201



## LOW MIST MACHINING NEAT CUTTING OIL

This cutting fluid is composed of highly saturated iso-paraffinic oils, which are carefully selected and fortified with stable additives. As a light mineral oil type fluid, it offers unique features such as a high flash point and a lower rate of evaporation, when compared to mineral oils or esters. Consequently, it is expected to have a lower consumption rate and improve tool life. It is designed for turning, milling, drilling and tapping. It is suitable for all ferrous materials specially for machining steel, stainless steel, yellow metals and aluminium.

## CATEGORY

- Metalworking Fluids

## BENEFITS

- Good flushing, cooling and lubricating properties
- Improved tool life and surface finish
- Low volatility
- Environmentally friendly

PROPERTY	METHOD	VALUE
Colour		Clear yellow
Viscosity @ 40 °C, mm <sup>2</sup> /s		18-22
Flash point, °C		230
Pour point, °C		-40
Aniline point, °C		120
Copper corrosion 24h @ 100 °C		None
Colour		Clear yellow
Viscosity @ 40 °C, mm <sup>2</sup> /s		18-22
Flash point, °C		230
Pour point, °C		-40
Aniline point, °C		120
Copper corrosion 24h @ 100 °C		None

All data on this technical data sheet is indicative only

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