



## 325409101

#### MACHINING NEAT CUTTING OIL

The composition of this product comprises carefully chosen paraffinic base oils, which have been enhanced with reliable and durable additives. Despite being non-active, it provides optimal performance in challenging machining scenarios, where pressures and temperatures can fluctuate. This cutting oil is also free from heavy metals and chlorine. This product is intended for machining tasks that demand a superior surface finish. It can effectively handle both ferrous and non-ferrous metals, including various steel grades, brass, copper, bronze, and aluminum, during operations such as turning, boring, tapping, milling, broaching, and screw cutting

PROPERTY	METHOD	VALUE
Colour		Clear amber-yellow
Density @ 20 °C, kg/dm³		0.87
Viscosity @ 40 °C, mm²/s		46
Rust test		None
Flash point, °C		>190
Pour point, °C		<-8
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### CATEGORY

Metalworking Fluids

#### BENEFITS

- Good flushing, cooling and lubricating properties
- Improved tool life and surface finish
- Transparent and non-active oil
- Improved productivity
- Longer tool life

All data on this technical data sheet is indicative only



DYADE LUBRICANTS B.V. TYPOGRAAF 16 | 6921 VB DUIVEN THE NETHERLANDS

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