

MWF-PLUS NT FROM ST-DR 67

NEAT/PURE METALWORKING FLUIDS

325408201

DYADE
LUBRICANTS



STAMPING, DRAWING AND FORMING LUBRICANT

This product is an EP fortified mineral oil with special polar compounds formulated for lubricating stamping, drawing, and cold forming operations. The polar compounds enhance the efficiency of the process and increase productivity. This product is an EP fortified mineral oil formulated for lubricating operations like drawing, stamping, wire drawing, and piercing of various metals including steel. The product can be directly applied using a brush or a similar application tool. It can be cleaned using solvents or alkaline degreasers.

CATEGORY

- Metalworking Fluids

BENEFITS

- Avoids contact between part & die
- Easy to apply
- Less defects on parts
- Minimum wear on tools
- Better part finishing

PROPERTY	METHOD	VALUE
Appearance		Oily liquid
Density @ 20 °C, kg/dm ³	ASTM D1298	0.89
Colour	ASTM D-1450	1.5
FOUT	ASTM D445	46
Copper corrosion (max)	ASTM D130	1a
Rust test	ASTM D665	pass
Flash point (min), °C	ASTM D92	210
Pour point (max), °C	ASTM D97	-20

All data on this technical data sheet is indicative only

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