

MWF-PLUS NT ST-FO BIO 11

NEAT/PURE METALWORKING FLUIDS

325408101

DYADE
LUBRICANTS



ESTER BASED STAMPING, DRAWING & FORMING LUBRICANT

The product is a biodegradable oil fortified with EP additives, formulated for lubricating stamping, drawing, and cold forming operations. The polar compounds enhance its effectiveness and productivity. The product is based on ester composition, which provides excellent lubricity. This product is an EP fortified ester-based oil specially formulated for lubricating steel operations, including drawing, stamping, wire drawing, and piercing. It can also be used for other types of metals. Application is easy and can be done using a brush or similar tool. Cleaning can be done with solvents or alkaline degreasers. As the product is biodegradable and composed of esters, it provides exceptional lubricity.

CATEGORY

- Metalworking Fluids

BENEFITS

- Avoids contact between part & die
- Easy to apply
- Less defects on parts
- Minimum wear on tools
- Better part finishing

PROPERTY	METHOD	VALUE
Appearance		Oily liquid
Density @ 20 °C, kg/dm ³	ASTM D1298	0.92
Colour	ASTM D-1450	1.5
FOUT	ASTM D445	46
Copper corrosion (max)	ASTM D130	1a
Rust test	ASTM D665	pass
Flash point (min), °C	ASTM D92	220
Pour point (max), °C	ASTM D97	-10

All data on this technical data sheet is indicative only

202312V01



DYADE MAINTAIN THE THINGS WE VALUE

DYADE LUBRICANTS B.V.
TYPOGRAAF 16 | 6921 VB DUIVEN
THE NETHERLANDS

0031 (0) 316 745 745
INFO@DYADEGLOBAL.COM
WWW.DYADEGLOBAL.COM