

# MWF-PLUS NT FROM ST-DR 66

NEAT/PURE METALWORKING FLUIDS

325407601



## STAMPING, DRAWING AND FORMING OIL

This product is an EP fortified oil that does not contain chlorine compounds and is specially formulated for lubricating stamping, drawing, and cold forming operations. It contains polar compounds to enhance productivity and ensure effective operations. This product is suitable for various forming operations such as drawing, stamping, wire drawing, and piercing, on a variety of materials including steel. The application method can be with a brush, cloth or similar, and removal can be done with solvents or alkaline degreasers.

## CATEGORY

- Metalworking Fluids

## BENEFITS

- Avoids contact of piece and die
- Easy to apply
- Less defect in pieces
- Minimum wear in tools
- Better piece finishing

PROPERTY	METHOD	VALUE
Appearance		Oily liquid
Density @ 20 °C, kg/dm <sup>3</sup>	ASTM D4052	0.88
Viscosity @ 40 °C, mm <sup>2</sup> /s	ASTM D445	120 ± 5
Flash point C.O.C, °C	ASTM D93	180
Copper Corrosion	ASTM D130	1b
Rust test	ASTM D665	Pass

All data on this technical data sheet is indicative only

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