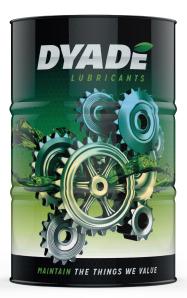
MWF-PLUS NT FROM ST-DR 65

NEAT/PURE METALWORKING FLUIDS

325407501



STAMPING AND DRAWING FLUID

This EP-fortified fluid is specifically formulated for stamping and drawing applications, making it suitable for medium to deep drawing operations of steel without producing chips. This product is intended for cold drawing of iron and steel, particularly for stamping and sheet cutting applications. It can be applied directly using a brush, cloth, or similar tool and can be removed using solvents or alkaline degreasers.

| PROPERTY | METHOD | VALUE | |
|--------------------------|--------|-------------|--|
| Appearance | | Oily liquid | |
| Colour | | Amber | |
| Density @ 20 °C, kg/dm³ | | 0.92 | |
| Viscosity @ 40 °C, mm²/s | | 90-100 | |
| Flash point C.O.C, °C | | 200 | |
| Pour point, °C | | -10 | |



CATEGORY

Metalworking Fluids

BENEFITS

- Avoids contact piece and die
- Easy to apply
- Less defect in pieces
- High film strength



