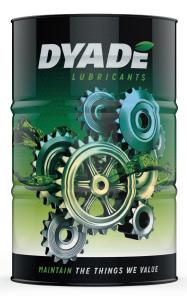
MWF-PLUS NT FROM ST 62

NEAT/PURE METALWORKING FLUIDS

325406801



STAMPING AND FORMING FLUID

This product is a forming oil formulated specifically for fine blanking operations on metals up to 12mm thickness. Its EP additives ensure extended tool and die life. This product is suitable for various cutting operations, including conventional cutting, cutting of magnetic strips, and fine blanking. It is recommended for use in the manufacture of household and automotive components. The product can be applied using a brush, cloth, or similar application tool, either pure or diluted.

PROPERTY	METHOD	VALUE
Colour		Yellow liquid
Density @ 20 °C, kg/dm³		0.93
Viscosity @ 40 °C, mm²/s		10-12
Flash point, °C		110
Pour point, °C		-5
Copper corrosion		4c



CATEGORY

Metalworking Fluids

BENEFITS

- Avoids contact between piece and die
- Easy to apply
- Less defect in pieces
- Minimum wear in tools
- High film strength
- Better piece finishing



