## MWF-PLUS



## FORMING LUBRICANT

This is a water-miscible product specifically designed for forming operations, containing E.P. additives to enhance lubrication. It is ideal for hot extrusion of copper and brass at a recommended dilution rate of 10-20\%. Additionally, it can be used for cold forming operations like drawing and stamping of steels and stainless steel, either pure or at a 10-30\% dilution rate. Mixing the product is effortless, just add it to water and mix the concentrate to the desired dilution.

| PROPERTY | METHOD |
| :--- | :--- |
| Aspect | VALUE |
| Density @ $20^{\circ} \mathrm{C}, \mathrm{kg} / \mathrm{dm}^{3}$ | Oily |
| Emulsion | 0.96 |
| pH emulsion @ $5 \%$ | Milky stable |
| Stability | 9.1 |

