

MWF-PLUS NT FROM ST-DR 61

NEAT/PURE METALWORKING FLUIDS

325406201



STAMPING AND DRAWING OIL

This chlorine-free oil is specifically designed for stamping and drawing applications and contains EP properties. Its unique combination of E.P. additives, lubricity, and polar compounds ensures high efficiency. It has excellent lubricating properties that prolong the life of dies and punches while preventing surface fractures and scratches. This product is specifically formulated for cold drawing of iron and steel, particularly for stamping and sheet cutting applications. It is also suitable for medium and deep drawing of carbon steels and alloys, including bathtubs, automotive components, and sheet flattening. The product can be applied directly with a brush or a similar tool.

CATEGORY

- Metalworking Fluids

BENEFITS

- Avoids contact between piece and die
- Easy to apply
- Less defect in pieces
- Minimum wear in tools
- High film strength
- Better piece finishing

PROPERTY	METHOD	VALUE
Appearance		Oily liquid
Colour		Amber
Density @ 20 °C, kg/dm ³		0.92
Viscosity @ 40 °C, mm ² /s		185-210
Flash point, °C		190
Pour point, °C		-5
Copper corrosion		0
4-ball welding load, kg		>600

All data on this technical data sheet is indicative only

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