

MWF-PLUS NT DRAW GEN 15

NEAT/PURE METALWORKING FLUIDS

325405801



DRAWING AND SHEET CUTTING OIL

This oil possesses EP properties and is specially formulated for stamping, sheet cutting, and drawing applications. Its unique blend of EP additives, lubricity, and polar compounds make it highly effective in achieving maximum efficiency. Thanks to its exceptional lubricating properties, the product prolongs the lifespan of dies and punches, while also preventing surface fractures and scratches. Additionally, the product leaves the surface unaffected. This product is suitable for the cold drawing of a wide range of metals, including steel, stainless steel, brass, bronze, and aluminum. It is also effective in the drawing of automotive components.

CATEGORY

- Metalworking Fluids

BENEFITS

- Avoids contact between piece and die
- Easy to apply
- Less defect in pieces
- Minimum wear in tools
- High film strength
- Better piece finishing

PROPERTY	METHOD	VALUE
Appearance		Oily amber liquid
Density @ 20 °C, kg/dm ³		1.16
Viscosity @ 40 °C, mm ² /s		150
Flash point C.O.C, °C		180
Pour point, °C		-10
Copper corrosion		1b
4-ball welding load, kg		>1000

All data on this technical data sheet is indicative only

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DYADE LUBRICANTS B.V.
TYPOGRAAF 16 | 6921 VB DUIVEN
THE NETHERLANDS

0031 (0) 316 745 745
INFO@DYADEGLOBAL.COM
WWW.DYADEGLOBAL.COM

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