

MWF-PLUS NT ST-FO EVAP 48

NEAT/PURE METALWORKING FLUIDS

325403901



EVAPORATING STAMPING AND DRAWING OIL

This EP oil is specially formulated for use in stamping and drawing applications. As an evaporating oil, it leaves very little residue, eliminating the need for degreasing of the parts. The product's combination of EP additives, lubricity, and polar compounds makes it particularly effective in achieving high efficiency. Additionally, this product does not contain any chlorine compounds. This product is ideal for cold drawing of iron and steel, particularly for stamping and sheet cutting. It is also suitable for medium and deep drawing of stainless steel, carbon steels, and alloys. The product can be applied directly using a brush, cloth, or similar method.

CATEGORY

- Metalworking Fluids

BENEFITS

- Easy to apply
- Evaporating
- No need for cleaning pieces afterwards
- Less wear
- Less tool failure
- High film strength
- Better piece finishing
- Chlorine free

| PROPERTY | METHOD | VALUE |
|---------------------------------------|--------|-------------------|
| Appearance | | Amber oily liquid |
| Density @ 20 °C, kg/dm ³ | | 0.79 |
| Viscosity @ 40 °C, mm ² /s | | 2.5 |
| Flash point C.O.C, °C | | 64 |
| Pour point, °C | | -11 |
| Cobber corrosion | | 1a |

All data on this technical data sheet is indicative only

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