



325402101

LAPPING AND HONING NEAT CUTTING OIL

This low viscosity oil is specifically designed for use in lapping, honing, and grinding operations, and is formulated to be compatible with diamond and cubic boron nitride (CBN) grinding wheels. This product is formulated for finishing applications that demand the highest quality surface. It can be used on steel and cast iron materials.

PROPERTY	METHOD	VALUE	
Colour		yellowish	
Density @ 20 °C, kg/dm³		0.84	
Viscosity @ 40 °C, mm²/s		6 - 8	
Flash point, °C		120	
Pour point, °C		-8	



All data on this technical data sheet is indicative only

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CATEGORY



BENEFITS

Good flushing, cooling and lubricating properties

Improved tool life and surface finish

- High performance
- Improved productivity
- Less consumption

