

# MWF-PLUS NT SEV 32

NEAT/PURE METALWORKING FLUIDS

325401201

**DYADE**  
LUBRICANTS



## GUN-DRILLING NEAT CUTTING OIL

Our product is a highly effective cutting oil that possesses excellent cooling properties and a high film resistance to prevent welding between the part and tool. It is carefully crafted from paraffinic base stocks and enhanced with specially selected additives. However, it is important to note that our product is an active oil, and therefore it should not be used in conjunction with copper and its alloys. Our product is specifically designed for use in gun drilling operations with BTA and Ejector machines. It is ideal for severe machining applications such as broaching, gear hobbing, deep drawing, milling, and threading. You can expect exceptional performance, particularly when machining hard steels and stainless steel.

## CATEGORY

- Metalworking Fluids

## BENEFITS

- Good cooling properties
- High performance
- Improved tool life and excellent surface finish
- Improved productivity
- Wear reduction

PROPERTY	METHOD	VALUE
Colour		Transparent brown
Viscosity @ 40 °C, mm <sup>2</sup> /s		19-24
Flash point C.O.C, °C		170
Pour point, °C		-10

All data on this technical data sheet is indicative only

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