



## 325401101

## MACHINING NEAT CUTTING OIL

Our product is created by blending carefully selected paraffinic base oils with stable additives such as EP and polar compounds. This unique formulation delivers excellent lubricating properties, which are crucial in reducing the loads exerted on the cutting edge when machining tough materials. It is worth noting that our product is completely free of heavy metals and chlorine. Our product is specifically crafted for machining applications that demand the highest-quality surface finish. It is highly versatile and compatible with all ferrous materials, making it an ideal choice for broaching and gun-drilling operations. Additionally, it can be used for turning, tapping, and milling of steel alloys and stainless steel.

PROPERTY	METHOD	VALUE
Colour		Clear Yellow
Density @ 20 °C, kg/dm³		0.87
Viscosity @ 40 °C, mm²/s		24
Туре		Active
Pour point, °C		<-15
Flash point C.O.C, °C		>215





## 

Metalworking Fluids

## BENEFITS

- Good flushing, cooling and lubricating properties
- Improved tool life and surface finish

DYAD

LUBRICANTS

- Low foaming
- Improved productivity
- Environmentally friendly

All data on this technical data sheet is indicative only

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