

PASTE-PLUS 234

PASTES

325001401



PASTE FOR METAL FORMING PROCESSES

This product is a paste containing a customized blend of additives that are free of chlorine, and it is designed for use in drawing operations involving aluminum, light alloys, alloyed steels, and stainless steels. The product can be used either undiluted or mixed with water depending on the application. For drawing operations, it is recommended to use a ratio of 1:10 (product to water). To ensure proper dilution, stirring is recommended. When using the product as a water-paste solution, spraying is the preferred method of application to ensure even coating on the die and sheet being drawn. Alternatively, the product can be applied with a brush or roll.

CATEGORY

■ Pastes

BENEFITS

PROPERTY

PROPERTY	METHOD	VALUE
Appearance	M014.00	Smooth paste
Normal penetration mm/10	G002.00	290-370
Emulsion 10 water	M016.04	White milky
PH 10% distilled water	M019.00	8.8-9.4

METHOD

VALUE

All data on this technical data sheet is indicative only

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